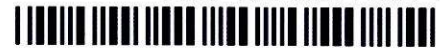




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3213-041
Job Sheet 213323



Part No: D3213-041

Job Qty: 3 pcs

Part Name: Replacement Interior Door For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/23/20

Job Tracking No:

Due Date: 11/25/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV B IPP Rev:A New Issue 05-11-17 17:27

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	11/25/20		0.00	1.17	Small Fab - 1		OCT 14 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	3 pcs	11/25/20		0.00	0.00	QC 5 - 10		OCT 14 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Powdercoat - 4 Black Sand -	3	11/25/20		0.00	0.21	Powdercoat - 1 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S306259



Part: D3213-041

Job No: 213323

Serial No/Batch: S306259

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/14/20

B4B

81156440

pcs

START: 1:40

O.T. 30°

FINISH: 2:10

130 QC 3

3
pcs

11/25/20

0.00 0.00

Powdercoat - 2 - B4B
 Powdercoat - 3 - B4B
 Powdercoat - 4 - B4B
 Powdercoat - 5 - B4B
 Powdercoat - 6 - B4B
 Powdercoat - 7 - B4B
 Powdercoat - 8 - B4B
 Powdercoat - 9 - B4B
 Powdercoat - 10 - B4B

20-10-16

34
9.89

QC 3 - 10
 QC 3 - 13
 QC 3 - 15
 QC 3 - 17
 QC 3 - 18
 QC 3 - 2
 QC 3 - 28
 QC 3 - 3
 QC 3 - 30
 QC 3 - 34
 QC 3 - 36
 QC 3 - 41
 QC 3 - 51
 QC 3 - 58
 QC 3 - 59
 QC 3 - 68
 QC 3 - 9
 QC 3 - 40
 QC 3 - 19
 QC 3 - 43
 QC 3 - 24
 QC 3 - 61
 QC 3 - 81
 QC 3 - 82
 QC 3 - 87
 QC 3 - 47

DAS

58

9.89

OCT 16 2020

140 Small Fab - 2 - B4B

3
pcs

11/26/20

0.00 1.17

Small Fab - 1 - B4B
 Small Fab - 2 - B4B
 Small Fab - 3 - B4B
 Small Fab - 4 - B4B
 Small Fab - 5 - B4B
 Small Fab - 6 - B4B
 Small Fab - 7 - B4B
 Small Fab - 8 - B4B
 Small Fab - 9 - B4B
 Small Fab - Various 1 -
 B4B

OCT 19 2020

150 QC 5

3
pcs

11/26/20

0.00 0.00

QC 5 - 10
 QC 5 - 12
 QC 5 - 17
 QC 5 - 18
 QC 5 - 19
 QC 5 - 22
 QC 5 - 24
 QC 5 - 3
 QC 5 - 43
 QC 5 - 49
 QC 5 - 51
 QC 5 - 58
 QC 5 - 68

					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS OCT 20 2020 40 9-89
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
160	Packaging 3-1 - Stock - B4B	3 pcs	11/26/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS 28 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	OCT 20 2020
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
170	QC 21 - SA	3 pcs	11/26/20	0.00 0.00	QC 21 - SA - 21	DAS 28 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 9	
					QC 21 - SA - 77	OCT 20 2020
					QC 21 - SA - 28	

Part Op 100 - (Small Fab) 1-Assemble as per Dwg D3213 Transfer drill hinge using DT8470 & DT9520 Identify as D3213-041
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____
 130 - (QC3- Inspect Part Finish)
 140 - (Small Fab) Assemble as per Dwg D3213
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location:_____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-3	Hinge	6 pcs (2 ea)	100-Small Fab - 1	8 702173
D3213-1	Door Panel	3 pcs (1 ea)	100-Small Fab - 1	8 222 751
D3213-3	Door Panel	3 pcs (1 ea)	100-Small Fab - 1	8 222 7040
MS20470AD4-6	Rivet, Universal Head	3 Ea (1 ea)	100-Small Fab - 1	8 222 7040
D2137	Decal(No Step)	3 pcs (1 ea)	140-Small Fab - 2 - B4B	8 305 564
D2419	Handle	3 pcs (1 ea)	140-Small Fab - 2 - B4B	8 262 074
D2462	Neoprene Seal (\$Per Foot)	7.2000 pcs (2.4 ea)	140-Small Fab - 2 - B4B	8 140 390
D2728-1	Dart Logo Label Small	3 pcs (1 ea)	140-Small Fab - 2 - B4B	8 295 088
MS20470AD4-4	Rivet, Universal Head	72 Ea (24 ea)	140-Small Fab - 2 - B4B	8 196 239
NAS1149DN632J	Washer	3 pcs (1 ea)	140-Small Fab - 2 - B4B	8 256 474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-3	6	29	0
	D3213-1	3	3	0
	D3213-3	3	4	0
	MS20470AD4-6	3	519	0
	D2137	3	6	0
140-Small Fab - 2 - B4B	D2419	3	16	0
	D2462	7	322	0
	D2728-1	3	6,872	0
	MS20470AD4-4	72	13,569	0
	NAS1149DN632J	3	570	0

Part Specifications

Specifications could not be found.

Plex 9/23/20 7:32 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					